March-19-13 1	0:53:50 AM			MAR	147"						Page 1	
Item ID: Revision ID: Item Name:	646.4001 AS350 Cable			Accept	*N90	0040	110 0) *	Setup Sta	IV	S1* S2*	
Start Date: Required Date: Reference:	3/19/13	Start Qty: 1.00 Req'd Qty: 1.00	*1* *1*		Cust Ite Custom					IN	5 /	
Approvals:			Date: 13-03-16			Date:	· -	1	Run Sta Sto	1/1	R1*	
Sequence ID/ Work Center II		Operation Description	Date:	SPC (Y/N): Set Up/ Run Hours	Tool II	Date:	# Plan Code	Accept Qty		Reject Number	R2* Insp.	
Draw Nbr		vision Nbr		Null Hours				Qty	Qty	Number	Stamp	
646.4000	A			o A ¢	5 ,							
1 \\n^ DC Document Control		DOCUMENT CONTR Memo Photocopy	OL bluefile & type labels per Pf	0.00 23 0.00 13 4 PP 646.4001	15.			/_		l	<i>(</i> .	
110 *110* Packaging Packaging		Pick Kit Mem o		0.00							13-03-2:	24,
120 *120* QC Quality Control		QC4- 100% Inspect kits Memo	s for completeness	0.00 P3 4	lle						3-4-16	71 mag

NCR.	Yes	1	Nο

											DQA:	Date:	~
NCR:	Yes	/ No				WORK ORDER NON-	CON	FORM	MANCE / UP	DATE	QA Closed:	Date:	•
						DISPOSITION	T		''''	AGAINST DE	PARTMENT/		* <u>c</u> 4
Work Ord	er:						_			AGAM31 DE			, —
						Rework] [Skid-tube	Crosstube]	Water Jet	Engineering
Part	No.					Scrap] [Machining	Small Fab	4	. Eng. Coor.	Quality
						Use-as-is	1		noforming	Finishing	Rec/Store	e/Packaging	Other
NCR	No.					Work Order Update	┙┃		Large Fab	Composite]	Supplier	
Root					Descri	ption of work order update	In	itial	Ac	tion	Sign &	; [
Cause		Date	Date Step Qty or Non-conformance					ef Eng	Desc	ription	Date	Verification	QC Inspector
Doc/Data													
Equip/Tooling				İ	i		1					j ì	
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Material			ŀ									į. I	
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Supplier	$ldsymbol{le}}}}}}$												
Training	L										1		
Unapproved									L			}	
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Land	ing (3				General]	_]p
	<u> </u>	Bending				Bend	$\boldsymbol{\vdash}$	Grain			Ovalized	└. <u></u>	Pressure/Forced
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		Cracks			<u> </u>	Broken/Damaged	_		on Incomplete	, <u> </u>	Part Incorrect		Weld
	-	Crushed/	Crimped		-	Burrs	⊢ ⊸		ions Incomplete/	Unclear	Part Lost/Mis	sing	Wrong Stock Pulled
Cuffs						Contamination	J	Mainte		<u> </u>	Part Moved		
Heat Treat						Countersink	$\boldsymbol{\vdash}$	Mislabe		<u> </u>	Positioned W	_	أ
	\vdash	Inspectio		Tube	\vdash	Cut Too Short	\vdash	Misread	1	<u>L</u>	Power Loss/\$	urge	Other
	<u></u>	Ripples in		_	<u> </u>	Drill Holes	\vdash	Offset	- 111		- 3		
	1	Torque W			n	Drawing	\mathbf{H}		Calibration		-		
1	1	Turning S	COULONCO		ı	Einich	1 16	Dut of 9	Samiance				

Outside Dimensions

Wave/Twist in Tube

Page 2

March-19-13 10:53:50 AM Item ID: 646.4001 Accept *N900040100* Setup Start **Revision ID:** AS350 Cable Cutter Item Name: Start Qty: 1.00 **Start Date:** 3/19/13 **Cust Item ID:** Required Date: 4/02/13 **Req'd Qty:** 1.00 **Customer:** Reference: Run Process Plan: Date: Approvals: Tooling: Date: Stop QC: _____ Date: ____ SPC (Y/N): Date: Sequence ID/ Operation Set Up/ Tool ID Tool # Plan Accept Reject Reject Insp. Work Center ID **Description Run Hours** Code Qty Qty Number Stamp 130 0.00 Packaging *130* Packaging 0.00 Memo Packaging Identify and pack for shipping as per PPP 646.4001 Location: 140 QC21- Final Inspection - Work Order Release 0.00 *140* MLJ 13-04-16.
ME
13-4-16 QC 0.00 Memo Quality Control

									DQA:	Date:	
NCR: Yes	/ No				WORK ORDER NON-C	CONFOR	MANCE / UF	PDATE	QA Closed:	Date:	
Work Order:					DISPOSITION			AGAINST DE	PARTMENT	/PROCESS	
Part No. NCR No. Root Descrip					Rework Scrap Use-as-is Work Order Update	4 1	Skid-tube Machining moforming Large Fab	Crosstube Small Fab Finishing Composite	1	Water Jet od. Eng. Coor. re/Packaging Supplier	Engineering Quality Other
Root	1 1 1 1				ption of work order update	Initial	A	ction	Sign &	i	
Cause	Date	Step	Qty	(or Non-conformance	Chief Eng	Des	cription	Date	Verification	QC Inspector
Doc/Data Equip/Tooling Operator Material Setup Other Process Supplier Training Unapproved											

FAULT CATEGORY

General

	<u>- </u>		_		_			 _
	Bending		Bend		Grain		Ovalized	Pressure/Forced
	Centre Not Concentric to O/S		BOM/Route		Hardware		Over/Under tolerance	Temperature/Cure
	Cracks	В			Inspection Incomplete		Part Incorrect	Weld
	Crushed/Crimped	rushed/Crimped Burrs			Instructions Incomplete/Unclear		Part Lost/Missing	Wrong Stock Pulled
	Cuffs		Contamination		Maintenance		Part Moved	 _
	Heat Treat		Countersink		Mislabeled		Positioned Wrong	
	Inspection Strip in Tube		Cut Too Short		Misread		Power Loss/Surge	Other
	Ripples in Bend		Drill Holes		Offset			
	Torque Waves in Extrusion		Drawing		Out of Calibration	,		
	Turning Sequence		Finish		Out of Sequence			se a la
Г	Wave/Twist in Tube	Г	Folio	Г	Outside Dimensions			

Landing Gear

March-19-13 10:53:54 AM

*Work Order ID: 98647

Parent Item:

646.4001

98647 *646 4001*

Parent Item Name: AS350 Cable Cutter

Start Date: 3/19/13

Required Date: 4/02/13

Start Qty: 1.00

Required Qty: 1.00

Comments:	PP REV:A 12.10.	.23 NEW ISSUE	DD	VERF:JLM									
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Statůs
646.3301 2646.3301 Upper Cutter Assembly	* 5mD	Manufactured	No	· ·· ·		· — — -	Each	0.0000	**		かりょう	`08£	3 G 252
*646.3001 *646.3001 Lower Cutter Assembly	* 5mA	Manufactured	No				Each	0.0000	** _		N/267	183	
*646.2910 *646.2910 Deflector	* 5mp	Manufactured	No				Each	0.0000	**	D	1/2640	f3	18
*646.3810 *646.3810 Bracket	* 5MP	Manufactured	No				Each	0.0000	**	B9	330	6	
*646.3510 *646.3510 Strut	*=510	Manufactured	No				Each	0.0000	**	\bigcirc	12008	3	
646.3511 *646-351-1 Strut	* Smp	Manufactured	No				Each	0.0000	**	M	12008	530	
*646.3512 *646_3512 Strut	* 5P	Manufactured	No				Each	0.0000	**	Mis	15083		
*646.3513 *646-3513 Strut	* 5/m	Manufactured	No				Each	0.0000	**	Miz	5U F 3		

										DQA:	Date:	
NCR: Y	es / No				WORK ORDER NON-C	O	NFORM	MANCE / UP	DATE	QA Closed:	Date	
											- i	•
Work Orde	er:				DISPOSITION				AGAINST DE	PARTMENT/	PROCESS	
Part N					Rework Scrap			Skid-tube Machining	Crosstube Small Fab	Proc	Water Jet J. Eng. Coor.	Engineering Quality
					Use-as-is		Therm	noforming	Finishing	Rec/Stor	e/Packaging	Other
NCR N	No				Work Order Update	J		Large Fab	Composite]	Supplier	
Root				Descri	ption of work order update	Π	nitial	Ac	tion	Sign &		
Cause	Date	Step	Qty	C	or Non-conformance	Ch	ief Eng	Desc	ription	Date	Verification	QC Inspector
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Equip/Tooling											1	
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Material										1	į	
Setup						ļ) 	
Other										1	1	
Process						l						
Supplier		Ì				l				1		1. 32.87
Training		1										
Unapproved											! 	
					F/	AUL	T CATE	GORY			1	
Landi	ng Gear			-	General				r	-		7
	Bending			L	Bend		Grain		<u></u>	Ovalized		Pressure/Forced
	Centre N	ot Conce	ntric to	o/s	BOM/Route		Hardwa	re	L	Over/Under	<u> </u>	Temperature/Cure
	Cracks				Broken/Damaged	Ш	Inspecti	on Incomplete	L	Part Incorrec	t _i	Weld
	Crushed/	Crimped			Burrs		Instruct	ions Incomplete/	Unclear	Part Lost/Mis	ssing	Wrong Stock Pulled
	Cuffs				Contamination		Mainte	nance	<u> </u>	Part Moved	1	
	Heat Trea	at			Countersink		Mislabe	led		Positioned W	rong _	_
	Inspectio	n Strip in	Tube		Cut Too Short		Misread	l		Power Loss/S	urge	Other
	Ripples in	n Bend			Drill Holes		Offset				! !	

Out of Calibration

Out of Sequence

Outside Dimensions

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

Turning Sequence

Wave/Twist in Tube

Torque Waves in Extrusion

Drawing

Finish

March-19-13 10:53:54 AM

Work Order ID: 98647

Parent Item:

646.4001

Parent Item Name: AS350 Cable Cutter

98647 *646 4001*

Start Date: 3/19/13

Required Date: 4/02/13

Start Oty: 1.00

Required Qty: 1.00

NAS1149F0332P

Purchased

No

Each 10,454.00

MS21042L3

Purchased

No

Location Loc Qty Loc Code GA 182 122063 182 ST294 269 122063 269 ST295 3 123352 3 st510 10000 123900 10000 Each 6,287.000

**

Nut



Location Loc Qty Loc Code FP001 3 122141 3 GA 212 122452 212 ST314 268 117885 32 119017 55 119075 138 123265 43 ST506 5804 123900 1804

4000

124291

											DQA:		Date:	
NCR:	Yes	/ No				WORK ORDER NON-C	100	VFOR	MANCE / UP	DATE				•
											QA Closed:	,	Date:	
Work Orde	eri.					DISPOSITION				AGAINST DE	PARTMENT	/PROCESS		
Part I	 No					Rework Scrap Use-as-is		Thern	Skid-tube Machining noforming	Crosstube Small Fab Finishing	4	Water I d. Eng. Coo re/Packagi	or. ng	Engineering Quality Other
NCR I	No					Work Order Update			Large Fab	Composite	J	Suppl	ier	
Root					Descri	ption of work order update	Π	nitial	Ac	tion	Sign &			
Cause		Date	Step	Qty		or Non-conformance	Ch	ief Eng	Desc	ription	Date	Verifica	tion	QC Inspector
Doc/Data Equip/Tooling	\vdash		,									j		
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	Crushed/Crimped Burrs				Burrs		Instruct	ions Incomplete/	Unclear	Part Lost/M	issing		Wrong Stock Pulled	
	Cuffs					Contamination		Mainte	enance		Part Moved			·
	Heat Treat				Countersink		Mislabe	eled		Positioned V	Vrong a	A <u>53.</u>	h j	
	Inspection Strip in Tube				Cut Too Short		Misread	t		Power Loss/	!		Other	
Ripples in Bend					Drill Holes		Offset				<u>.</u>	-		
	Torque Waves in Extrusion				n 🗀	Drawing		Out of 0	Calibration]		

Out of Sequence

Outside Dimensions

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

Turning Sequence

Wave/Twist in Tube

Finish

March-19-13 10:53:54 AM

*Work Order ID: 98647

98647

Parent Item:

646.4001

646 4001

Location

ST139B

Parent Item Name: AS350 Cable Cutter

Start Date: 3/19/13 Start Qty: 1.00

Required Date: 4/02/13

**

**

Required Qty: 1.00

646.3110

646.3710

646.3713

Manufactured

10.0000

Loc Code

0.0000

Each

Each

Loc Qty

10 92768 10 Manufactured Each 0.0000 **

Doubler 646.3210

Manufactured

Support

Manufactured No

MS24694-S51

Purchased No

0.0000 Each ** Each 196.0000

Screw

AN3-13A

Loc Code Location Loc Qty ST303 196 116805 123741 195 Purchased No Each 106.0000 **

5M)

Location Loc Qty Loc Code ST351 56 104746 26 120910 30 ST512 50 123759

March-19-13 10:53:54 AM

Shop Packet Print

Page 3

							r				DQA:	Date:	<u> </u>
NCR:	res /	No				WORK ORDER N	ION-C	ONFORM	ANCE / UP	DATE			ν ·
							, 				QA Closed:	Date:	
Work Orde	ar.					DISPOSITION	V ,			AGAINST D	EPARTMENT	/PROCESS	
WORK OTHE	-'' —					Rew	/ork□	1.	Skid-tube	Crosstube	1	Water Jet	Engineering
Part N	No.						crap		Machining	Small Fab	Pro	d. Eng. Coor.	Quality
						Use-a		Therm	noforming	Finishing	Rec/Sto	re/Packaging	Other
NCR I	No					Work Order Upd	late		Large Fab	Composite		Supplier	
Root					Descri	otion of work order up	date	Initial	Act	tion	Sign &		
Cause		Date	Step	Qty	(or Non-conformance	!	Chief Eng	Desci	ription	Date	Verification	QC Inspector
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	Ве	ending				Bend	. [Grain			Ovalized		Pressure/Forced
	Centre Not Concentric to O/S					BOM/Route	· [Hardwa	re	L	_Over/Under	tolerance	Temperature/Cure
	Cracks					Broken/Damaged		Inspecti	on Incomplete		Part Incorre	ct	Weld
	Crushed/Crimped					Burrs	!	Instruct	ions Incomplete/l	Unclear	Part Lost/M	ssing	Wrong Stock Pulled
	Cuffs					Contamination		Mainte	nance		Part Moved		
	Heat Treat					Countersink	, [Mislabe	led		Positioned V	Vrong	_
	In	spection	n Strip in	Tube		Cut Too Short		Misread	I		Power Loss/	Surge	Other (1997)
	\prod_{Ri}	pples in	Bend	1		Drill Holes	·	Offset		_			

Out of Calibration

Out of Sequence

Outside Dimensions

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

Turning Sequence

Wave/Twist in Tube

Torque Waves in Extrusion

Drawing

Finish

March-19-13 10:53:54 AM

Work Order ID: 98647 *98647* Parent Item: 646,4001 *646 4001* Parent Item Name: AS350 Cable Cutter Required Date: 4/02/13 **Start Date:** 3/19/13 Start Qty: 1.00 Required Qty: 1.00 AN3-4A Purchased No Each 651.0000 ** Location Loc Qty Loc Code ST350 318 120308 80 122814 38 124858 200 ST512 333 120770 200 123900 133 CR3213-5-3 Purchased No Each 300.0000 ** CR3213-5-03 Location Loc Qty Loc Code ST329 300 F23648 123785 300 MS20470AD5-5.5 Purchased No 813.0000 Each ** Rivet Location Loc Qty Loc Code ST336 813 123425 123425 813 646.3711 Manufactured No Each 0.0000 ** Clip 646.3712 Manufactured No Each 0.0000

Clip

**

							r						
NCR:	Yes	/ No				WORK ORDER	NON-C	ONFOR	MANCE / UF	PDATE	DQA	Date:	
		_					1.				QA Closed	: Date:	
Work Ord	er.			,		DISPOSITIO	ON ·			AGAINST [DEPARTMENT	PROCESS	,
Part I	No.					\$	work Scrap -as-is odate		Skid-tube Machining moforming Large Fab	Crosstube Small Fab Finishing Composite		Water Jet od. Eng. Coor. ore/Packaging Supplier	Engineering Quality Other
Root					Descr	iption of work order u	pdate	Initial	Ad	ction	Sign &		
Cause	_	Date	Step	Qty		or Non-conformance		Chief Eng	Des	cription	Date	Verification	QC Inspector
oc/Data	L												
quip/Tooling	_						;						
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Other	_						,						
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парргочец	<u> </u>	1	1	L	<u> </u>		FΔ	ULT CATE	GORY			<u> </u>	
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20.101		Bending			Г	Bend	ſ	Grain		Γ	Ovalized	Γ	Pressure/Forced
	Н	Centre No	ot Conce	ntric to	o/s	BOM/Route	` }	Hardwa	are	· F	Over/Under		Temperature/Cure
	Г	Cracks		·	·	Broken/Damaged	' 		ion Incomplete	F	Part Incorre		Weld
	Г	Crushed/	Crimped			Burrs	i		tions Incomplete,	/Unclear	Part Lost/M	issing	Wrong Stock Pulled
		Cuffs	•			Contamination	,		enance	T	Part Moved	-	
		Heat Trea	at			Countersink	, 1	Mislab	eled	Ī	Positioned \	Wrong	e de la companya de l
	Inspection Strip in Tube					Cut Too Short		Misrea	đ		Power Loss,	/Surge	Other
	Ripples in Bend					Drill Holes		Offset		_			
		Torque W	Vaves in I	Extrusio	n [Drawing	, [Out of	Calibration				T. Herring
		Turning S	equence	!		Finish	,	Out of	Sequence				
	Г	Wave/Tw	vist in Tul	be		Folio		Outsid	e Dimensions				

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

March-19-13 10:53:54 AM

*Work Order ID: 98647

98647

Parent Item:

646.4001

646 4001

Parent Item Name: AS350 Cable Cutter

Start Date: 3/19/13

Required Date: 4/02/13

Start Qty: 1.00

**

Required Qty: 1.00

646.3811

Manufactured

No

0.0000 Each

**

AN3-6A

Purchased No Each 483.0000

Location Loc Qty Loc Code ST350 300 124296 300 ST351 61 117441 34 121166 13 122993 10 123831 4 ST512 122

122

Each

Each

Each

MS24694-S55

Purchased No 119.0000 **

Location Loc Qty Loc Code ST303 119 123758 124296 118

122814

646.3610

Manufactured No

0.0000 **

Filler 646.3714

Manufactured No 0.0000

**

									DQA:	Date:	
NCR: Ye	s / No				WORK ORDER NON	-COI	NFORM	MANCE / UPDATE			
				.=					QA Closed:	Date:	:
Work Order	:				DISPOSITION			AGAINST	DEPARTMENT	/PROCESS	
Part No	o				Rework Scrap Use-as-is Work Order Update		Thern	Skid-tube Crosstube Machining Small Fab noforming Finishing Large Fab Composite	Rec/Sto	Water Jet d. Eng. Coor. re/Packaging Supplier	Engineering Quality Other
					,				·		
Root Cause	Date	Step	Qty		ption of work order update or Non-conformance		nitial ief Eng	Action Description	Sign & Date	Verification	QC Inspector
poc/Data quip/Tooling perator Material etup Other Process upplier Training		ate Step Qty or Non-conformance									
парргочец	i		L.,			FAUL	T CATE	GORY		<u> </u>	
Landing	g Gear				General				-		
	Bending Centre N Cracks Crushed/ Cuffs Heat Trea Inspectio Ripples in	at n Strip in	Tube		Bend BOM/Route Broken/Damaged Burrs Contamination Countersink Cut Too Short Drill Holes Drawing		Instruct Mainte Mislabe Misread Offset	ion Incomplete ions Incomplete/Unclear enance eled	Ovalized Over/Under Part Incorre Part Lost/Mi Part Moved Positioned V Power Loss/	ct sissing Vrong	Pressure/Forced Temperature/Cure Weld Wrong Stock Pulled Other
-	Turning S			·	Finish		4	Sequence	-		
	I LULLINING -	requeries			la minari	1	10000				

Outside Dimensions

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

Wave/Twist in Tube

March-19-13 10:53:54 AM

*Work Order ID: 98647

98647

Parent Item:

646,4001

646 4001

Parent Item Name: AS350 Cable Cutter

Start Date: 3/19/13 Start Qty: 1.00

Required Date: 4/02/13

**

**

**

**

Required Qty: 1.00

MS20470AD5-6

Purchased

Each

1.836.000

Location ST336

105433

124089

Loc Qty 1836 946 890 Loc Code

0.0000

105433

646.3812

Manufactured No

Gusset Bracket

AN3-3A

Purchased

No

No

Each

Each

408.0000

Bolt

124221 124552

123831

Location

ST350

Loc Qty 408 108 200 100

Each

Loc Code

123831

646.3813

Strut Bracket

Manufactured No

Location Loc Oty ST139d 10 93252 10

Loc Code

10.0000

93250

M183425 BD /0

							į.				DQA:	Date:	•
NCR:	Yes	/ No				WORK ORDER NO	ON-C	ONFOR	MANCE / UP	PDATE			,
											QA Closed:	Date:	
Work Orde	or.					DISPOSITION	•			AGAINST DE	PARTMENT	/PROCESS	; ;
WOIK OIG	٠٠٠.	·				Rewo	ork 🗍	1	Skid-tube	Crosstube]	Water Jet	Engineering
Part I	No.					Scr		1	Machining	Small Fab	Pro	d. Eng. Coor.	Quality
	•					Use-as	s-is	Thern	noforming	Finishing	Rec/Sto	re/Packaging	Other
NCR I	No.					Work Order Upda	ate 🔲		Large Fab	Composite] ,	Supplier	
	-						i . T					r · -	
Root						ption of work order upd		Initial		ction	Sign &		
Cause	,	Date	Step	Qty	(or Non-conformance		Chief Eng	Desc	cription	Date	Verification	QC Inspector
Doc/Data	Ш												
Equip/Tooling	Ш						i						
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Unapproved			<u> </u>	<u> </u>			L				<u> </u>	<u> </u>	
		·					FA	ULT CATE	GORY				
Landi	ng (Gear			_	General		_		F	7	<u> </u>	1
		Bending				Bend		Grain			Ovalized	<u> </u>	Pressure/Forced
	Centre Not Concentric to O/S					BOM/Route		Hardwa	ire		Over/Under	tolerance	Temperature/Cure
	Cracks					Broken/Damaged			ion Incomplete		Part Incorre	⊢	Weld
	Crushed/Crimped					Burrs	·	_	tions Incomplete,	/Unclear	Part Lost/Mi	ssing	Wrong Stock Pulled
	Cuffs					Contamination		Mainte	enance		Part Moved		
		Heat Trea	at			Countersink	;	Mislabe	eled		Positioned V	_	•
		Inchectio	n Strin in	Tuho		Cut Too Short	-	Misroad	4		Power Loss/	Surge	Other

Offset

Out of Calibration

Out of Sequence

Outside Dimensions

Turning Sequence

Wave/Twist in Tube

Ripples in Bend

Torque Waves in Extrusion

Drill Holes

Drawing

Finish

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

March-19-13 10:53:54 AM

*Work Order ID: 98647 *98647* Parent Item: 646.4001 *646 4001* Parent Item Name: AS350 Cable Cutter Required Date: 4/02/13 **Start Date: 3/19/13** Start Qty: 1.00 Required Qty: 1.00 MS21047-3 Purchased No Each 625.0000 ** NUT PLATE Location Loc Qty Loc Code ST316 123268 75 123301 50 123522 500 CCR264SS3-02 Purchased No Each 1,100.000 ** Rivet, Cherry Location Loc Qty Loc Code ST327 1100 106578 100 123785 600 124231 200 124259 200 AN3-5A Purchased No Each 1,096.000 Bolt Location Loc Qty Loc Code FP001 32 122800 32 GA 120 117423 120 ST350 22 120187 22 ST512 922

122

800

122416

124561

224/6

NCR: Y	es / No				WORK ORDER N	ON-CC	NFORM	MANCE / UP	DATE			,	•
	<u></u>					!	<u></u>			QA Closed:	Date:	· •	_
Work Orde	er:				DISPOSITION	ı '			_	PARTMENT,		_	
Part N	lo				Rewo Scr Use-as	'	Skid-tube Crosstube Machining Small Fab Thermoforming Finishing			Water Jet d. Eng. Coor re/Packaging	Engineering Quality Other		
NCR N	lo				Work Order Upda			Large Fab	Composite		Supplier		
Root				Descri	ption of work order upo	date	Initial	Act	ion	Sign &			
Cause	Date	Step	Qty		or Non-conformance		hief Eng	Descr	iption	Date	Verification	QC Inspector	
oc/Data						!							
quip/Tooling	_					1							
perator						,							
Material	_												
etup													
Other	_					'						e fes _e s	
rocess	_					!							
upplier													i
raining	_												
Inapproved			l i	<u> </u>		ΕΛΙ	ILT CATE	SORV		<u>l </u>			-
Landir	ng Gear				General	170	CATE	<u> </u>					\dashv
	Bending			Г	Bend	·	Grain			Ovalized		Pressure/Forced	١
t	—	lot Conce	ntric to (o/s	BOM/Route	! -	Hardwa	re	<u> </u>	Over/Under	tolerance	Temperature/Cure	İ
•	Cracks			· -	Broken/Damaged			on Incomplete		Part Incorred		Weld	
Ì	Crushed	/Crimped			Burrs		 	ions Incomplete/U	Inclear	Part Lost/Mi	ssing	Wrong Stock Pulled	
1	Cuffs	•			Contamination		Mainte			Part Moved			
	Heat Tre	at			Countersink		Mislabe	led		Positioned V	Vrong		
	Inspection	on Strip in	Tube		Cut Too Short	·	Misread	I		Power Loss/	Surge	Other	_
İ	Ripples i	n Bend			Drill Holes		Offset				· · · · · · · · · · · · · · · · · · ·		
	Torque \	Waves in I	Extrusion	ı [Drawing		Out of C	Calibration			2.5		
	Turning	Seauence	!		Finish	Г	Out of S	Sequence					

Outside Dimensions

DQA:

Date: ___

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

Wave/Twist in Tube

March-19-13 10:53:55 AM

*Work Order 1D: 98647 *98647* Parent Item: 646,4001 *646 4001* Parent Item Name: AS350 Cable Cutter **Start Date: 3/19/13** Required Date: 4/02/13 Start Qty: 1.00 Required Qty: 1.00 646.3715 Manufactured Each 0.0000 ** MS27039-1-12 No Purchased Each 235,0000 IS27039-1-12* ** Location Loc Qty Loc Code Mezz 235 235 100993 646.3716 Manufactured No-Each 0.0000 ** Gauge Bracket MS20426AD5-7 Purchased No Each 865.0000 ** Location Loc Qty Loc Code ST334 865 101340 865 MS24694-S54 Purchased No Each 95.0000

Screw

Location Loc Qty Loc Code ST303 95 123900 20 124859 75

23900

**

			i						
						1	QA Closed:	Date:	
		DISPOSITION	1		AG	AINST DEF	PARTMENT	/PROCESS	
		Scra Use-as-i	Rework Scrap Use-as-is			sstube all Fab		Water Jet d. Eng. Coor. re/Packaging	Engineering Quality Other
		Work Order Updat	еШ		arge Fab Com	posite		Supplier	
e Step	1 1	Description of work order upda or Non-conformance	1	Initial nief Eng	Action Description		Sign & Date	Verification	QC Inspector
					•				
			FAUL	T CATEG	ORY				
ed/Crimped reat	ed	Burrs Contamination		Inspectio Instructio Mainter	n Incomplete ons Incomplete/Unclear nance		Over/Under Part Incorred Part Lost/Mi Part Moved Positioned V	ct ssing	Pressure/Forced Temperature/Cure Weld Wrong Stock Pulled Other
r	Not Con d/Crimp eat	Not Concentric to O/S	Bend Not Concentric to O/S Not Concentric to O/S BOM/Route Broken/Damaged Burrs Contamination Countersink	General Bend Bom/Route Broken/Damaged Burrs Contamination Eat General Bend Burrs Contamination Countersink	General Bend Grain Not Concentric to O/S BOM/Route Hardward Broken/Damaged Inspection I/Crimped Burrs Instruction Contamination Mainten eat Countersink Mislabele	Bend Grain Not Concentric to O/S BOM/Route Hardware Broken/Damaged Inspection Incomplete Instructions Incomplete/Unclear Contamination Maintenance eat Countersink Mislabeled Cut Too Short Misread	General Bend Grain Not Concentric to O/S BOM/Route Broken/Damaged Inspection Incomplete Instructions Incomplete/Unclear Contamination Maintenance eat Countersink Mislabeled Cut Too Short Misread	General Bend Grain Ovalized Not Concentric to O/S BOM/Route Hardware Over/Under Broken/Damaged Inspection Incomplete Part Incorrect Instructions Incomplete/Unclear Part Lost/Mi Contamination Maintenance Part Moved eat Countersink Mislabeled Positioned V Cut Too Short Misread Power Loss/	General Bend Grain Ovalized Not Concentric to O/S BOM/Route Hardware Over/Under tolerance Broken/Damaged Inspection Incomplete Part Incorrect Instructions Incomplete/Unclear Part Lost/Missing Contamination Maintenance Part Moved eat Countersink Mislabeled Positioned Wrong ion Strip in Tube Cut Too Short Misread Power Loss/Surge

Out of Sequence

Outside Dimensions

DQA:

Date:

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

Turning Sequence

Wave/Twist in Tube

Finish

March-19-13 10:53:55 AM

•Work Order ID: 98647

Parent Item:

646.4001

Parent Item Name: AS350 Cable Cutter

MS27039-1-21

MS27039-1-20

MS27039-1-19

646.3717

98647 *646 4001*

Location

ST306

Start Date: 3/19/13

**

**

**

Start Qty: 1.00

Required Date: 4/02/13

Required Qty: 1.00

115935

SCREW

Purchased

Purchased

No

No

115935 ST506 124326

Loc Qty

500.0000

Loc Code

Loc Code

387.0000

Loc Code

Screw

No Purchased

Location st510

Location

ST306

124326

Loc Qty 500 500

Loc Qty

102

Each

Each

Each 1,102.000

Manufactured

ST506

122814 2 123522 100 1000 124326 1000

Each

10.0000 **

6463747 Doubler

Location ST139A

93171

Loc Qty 10 10 Loc Code

93/7/

							•				DQA:	Date:		
NCR: Y	Yes	/ No				WORK ORDER N	ION-C	ONFOR	MANCE / UP	DATE			,	
											QA Closed:	Date:		
Work Orde	er:					DISPOSITION	u ;		AGAINST DEPARTMENT/PROCESS					
Part No. NCR No.						Rework Scrap Use-as-is Work Order Update			Skid-tube Crosstube Machining Small Fab Thermoforming Finishing Large Fab Composite		Water Jet Prod. Eng. Coor. Rec/Store/Packaging Supplier		Engineering Quality Other	
Root					Descri	ption of work order up	datę	Initial	Ac	ction	Sign &	'	i	
Cause		Date	Step	Qty	(or Non-conformance		Chief Eng	Desc	cription	Date	Verification	QC Inspector	
Doc/Data Equip/Tooling Operator Material Setup Other Process Supplier Training Unapproved														
						· · · · · · · · · · · · · · · · · · ·	FA	ULT CATE	GORY					
Landi	$\overline{}$				<u> </u>	General	: : [–			.	f	7	
,	lacksquare	Bending				Bend		Grain		<u> </u>	Ovalized		Pressure/Forced	
	\vdash	Centre No	ot Concer	itric to	^{O/S} -	BOM/Route	·	Hardwa		<u> </u>	Over/Under	-	Temperature/Cure Weld	
	-	Cracks	ر د د سد:		-	Broken/Damaged	·	_	ion Incomplete	/Ungloom	Part Incorred Part Lost/Mi	├	Wrong Stock Pulled	
	$\boldsymbol{\vdash}$	Crushed/(Cuffs	crimpea		-	Burrs Contamination	'	 i	tions Incomplete/ enance	Officiear	Part Moved	2211.B	I wrong stock Pulled	
	\vdash	cuns Heat Trea	.+		-	Countersink		Mislab		-	Positioned V	Vrong		
	Н	neat Trea Inspection		Tubo	-	Cut Too Short	- 1	Misrea		<u> </u>	Power Loss/		Other	
	-	Ripples in		iube	-	Drill Holes	· •	Offset	a.	L.	J. 5wer 2033/		Total Care	
	-	Torque W		xtrusio	n	Drawing			Calibration					

Out of Sequence

Outside Dimensions

Turning Sequence

Wave/Twist in Tube

Finish

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

March-19-13 10:53:55 AM

•Work Order ID: 98647

Parent Item:

98647

646,4001

646 4001

Parent Item Name: AS350 Cable Cutter

Required Date: 4/02/13

Start Date: 3/19/13 Start Qty: 1.00

Required Qty: 1.00

646.3718

646.3719

Manufactured

Purchased

No

No

Manufactured

Each 0.0000

**

**

Location Loc Qty ST139B 93289

124326

Each

20

20

140

Each

Loc Code

20.0000

359.0000

MS27039-1-10

Screw

Location	<u>n</u>	Loc Qty	Loc Code
GA		100	
	120449	100	
ST305		101	
	122815	1	
	124859	100	
ST308		18	
	123522	18	
ST506		140	

**

124326

NCR: Y	es / No				WORK ORDER N	ON-CO	NFORI	MANCE / UP	DATE			,	
	•									QA Closed:	Date	:	
Work Orde	er:				DISPOSITION		AGAINST DEPARTMENT/PROCESS						
					Rewo	-		Skid-tube Crosstube			Water Jet	Engineering	
Part No.					Scrap			Machining	Small Fab	-1	Quality		
NCR No.					Use-as-is Work Order Update			noforming Large Fab	Finishing Composite	Rec/Store/Packaging Other Supplier			
Root				Descri	ption of work order upo	date	Initial	Act	tion	Sign &			
Cause	Date	Step	Qty		or Non-conformance	cı	nief Eng	Desci	ription	Date	Verification	QC Inspector	
Doc/Data													
Equip/Tooling													
Operator		1											
Material													
Setup						'							
Other						!							
Process						!					. 900		
Supplier						1							
Training						,							
Unapproved		L	<u> </u>	L				<u> </u>		<u> </u>			
		·				FAU	LT CATE	GORY				_	
Landii	ng Gear			_	General	· _	٦		_	7	_		
	Bending				Bend	·	Grain		<u> </u>	Ovalized	-	Pressure/Forced	
	Centre No	ot Conce	ntric to	O/S	BOM/Route	·	Hardwa		<u> </u>	Over/Under	<u> </u>	Temperature/Cure	
	Cracks			` <u> </u>	Broken/Damaged	-	⊣ :	ion Incomplete		Part Incorre	├	Weld	
	Crushed/	Crimped		<u> </u>	Burrs	,	-1	ions Incomplete/	Unclear	Part Lost/Mi	issing	Wrong Stock Pulled	
	Cuffs			ļ.	Contamination	-	Mainte		ļ	Part Moved			
	Heat Trea			<u> </u>	Countersink	' 	Mislabe		<u> </u>	Positioned V	-	7	
Inspection Strip in Tube Cut Too Short			: 	Misread	d	L_	Power Loss/	Surge	Other				
	Ripples ir			<u> </u>	Drill Holes	: 	Offset	- 44				<u> </u>	
	Torque W			n	Drawing		-{	Calibration			·	 	
	Turning S	eauence	!	1	Finish	- 1	1Out of 9	Seauence					

Outside Dimensions

. _Date: ____

DQA:

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

Wave/Twist in Tube

March-19-13 10:53:55 AM

*Work Order ID: 98647

98647

No

Parent Item:

AN3-11A

646.4001

Parent Item Name: AS350 Cable Cutter

646 4001

Start Date: 3/19/13

**

Each

Required Date: 4/02/13

Required Qty: 1.00

Start Qty: 1.00 792.0000

Purchased

	NI .				
	,		<u>Location</u>	Loc Qty	Loc Code
			ST351	192	
			110865	42	
			123525	150	
			ST512	600 .	
			115457	100	
			123352	200	
			123759	300	
600.0990	Purchased	No		Each	0.0000
*600.0990 *600.0990 Magnabond 6398 Part A (One 4 oz can) 600.0991 *600.0991 Magnabond 6398 Part B (One 4 oz can)	Shy	No		Each	**
600_0991 Magnabond 6398 Part B (One 4 oz can) 600.1012	Purchased	No		Each	0.0000
600.0129 *600.0129 *600.0129 *5000.0129	m	No			**
600 0129	Purchased			Each	0.0000 **
*600.1013 *600-1-0-1-3*	Purchased	No		Each	0.0000 **

123525	
M126051 C	
m125051 C	Z
m12503/	
1103031	
M/2503/ C	3
M126.454	· · · · · · · · · · · · · · · · · · ·
101120.431	

						ı				DQA:	Date:	
NCR:	res /	No			WORK ORDER NO	N-CC	NFOR	MANCE / UP	PDATE			•
										QA Closed:	: Date:	,
3441. O1	_ 4_				DISPOSITION	1			AGAINST D	EPARTMENT	/PROCESS	
Work Orde	er:				Rework			Skid-tube	Crosstube	7	Water Jet	Engineering
Part N	do.				Scrap	\vdash		Machining	Small Fab	Pro	od. Eng. Coor.	Quality
raiti	' '.—				Use-as-is			noforming	re/Packaging	Other		
NCR I	No.				Work Order Update	_	1	Large Fab	Finishing Composite		Supplier	
					·		1	• Ш				
Root				Descri	ption of work order updat	e	Initial	Ad	ction	Sign &		
Cause	Da	ite Step	Qty	1	or Non-conformance	. C	hief Eng	Desc	cription	Date	Verification	QC Inspector
Doc/Data	Ш					!						
Equip/Tooling	\square				,	<u> </u>						
Operator												
Material												
Setup	Ш				Į.							
Other			İ		!							
Process	Ш	l			·							
Supplier	Ш	Ī										er en en e
Training	Ш		į									
Unapproved					!							
					!	FAL	ILT CATE	GORY				
Landi	ng Gear				General	_	-		_	_	r	1
	Ben	_		<u> </u>	Bend	L	Grain			Ovalized	·	Pressure/Forced
	⊢	re Not Cond	entric to	O/S	BOM/Route	L	Hardwa		L		tolerance	Temperature/Cure
	Crac			<u>_</u>	Broken/Damaged	_	Inspection Incomplete			Part Incorre	}	Weld
	\vdash	hed/Crimpe	ed	<u> </u>	Burrs	L	┥	ions Incomplete,	/Unclear	Part Lost/M		Wrong Stock Pulled
	Cuff	5		ļ	Contamination	- 1	Mainte	nance		Part Moved		

Mislabeled

Out of Calibration

Out of Sequence

Outside Dimensions

Misread Offset Positioned Wrong

Power Loss/Surge

Other

Turning Sequence

Wave/Twist in Tube

Ripples in Bend

Heat Treat

Inspection Strip in Tube

Torque Waves in Extrusion

Countersink

Cut Too Short

Drill Holes

Drawing

Finish Folio

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

March-19-13 10:53:55 AM

Work Order ID: 98647

98647

No

No

Parent Item:

646.4001

646 4001

Parent Item Name: AS350 Cable Cutter

Start Date: 3/19/13 Start Qty: 1.00

Required Date: 4/02/13

**

**

Required Qty: 1.00

646.3910

*646*39110*

646.3911

5mB

Location ST139d

93238

93362

Loc Qty 90 Loc Code

90.0000

90 Each

Each

Each

29.0000

ST139d

Location

Loc Otv 29 29 Loc Code

91.0000

Loc Code

646.3912

646.3913

Manufactured No

Manufactured

Manufactured

Manufactured

Location ST139d

Loc Qty 91 93423

91 Each 30.0000

**

Location ST139d

93160

Loc Qty 30 30 Loc Code

93160

							'						DQA:	D	ate:	
NCR:	Yes	/ No				WORK ORDER	NON-C	ON	IFORN	MANCE / UP	DATE					•
							:						QA Closed:	D	ate:	·
Work Ord	or.					DISPOSITIO	ON -				AGA	NST DE	PARTMENT	/PROCESS		
Work Old	CI.					Re	work	ı		Skid-tube	Cross	uhe	1	Water Je		Engineering
Part I	No.						Scrap			Machining	Small	_	Pro	d. Eng. Coor		Quality
						i	-as-is			noforming	Finis		4	re/Packaging	<u> </u>	Other
NCR	No.					Work Order Up	<u> </u>			Large Fab	Compo	~ _		Supplie		1
						<u></u>	!	_								
Root					Descri	ption of work order u	ıpdate	lı	nitial	Ac	tion	•	Sign &			
Cause		Date	Step	Qty	1	or Non-conformance	i	Ch	ief Eng	Desc	cription		Date	Verification	on	QC Inspector
Doc/Data																
Equip/Tooling																
Operator	L						!									
Material	<u> </u>	ļ					!									
Setup							,									
Other]					!									
Process	L	ļ					!									
Supplier		ĺ					1									
Training		ļ					!									
Unapproved														ļ·		
							F/	AUL.	T CATE	GORY						
Landi	ing (7			,	General						_	1			7
	_	Bending			<u> </u>	Bend		┉┥	Grain			<u> </u>	Ovalized		<u>_</u>	Pressure/Forced
	L	Centre N	ot Concer	ntric to (o/s	BOM/Route	1	Н	Hardwa				Over/Under		<u>_</u>	Temperature/Cure
	\perp	Cracks				Broken/Damaged	1	-		on Incomplete			Part Incorre			Weld
		Crushed/	Crimped		<u> </u>	Burrs	i	$\boldsymbol{\vdash}$		ions Incomplete/	'Unclear		Part Lost/Mi	issing		Wrong Stock Pulled
Cuffs						Contamination	;	Ш	Mainte	nance			Part Moved			
		Heat Trea	at		L	Countersink	ı	Ш	Mislabe	led			Positioned V	Vrong	_	•
		Inspectio	n Strip in	Tube		Cut Too Short	!		Misread	1			Power Loss/	Surge		Other

Offset

Out of Calibration
Out of Sequence

Outside Dimensions

Turning Sequence

Wave/Twist in Tube

Ripples in Bend

Torque Waves in Extrusion

Drill Holes

Drawing

Finish Folio

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

March-19-13 10:53:55 AM

•Work Order ID: 98647

Parent Item:

646.4001

Parent Item Name: AS350 Cable Cutter

98647 *646 4001*

No

Start Date: 3/19/13

Required Date: 4/02/13

Start Qty: 1.00

**

151.0000

Each

Required Qty: 1.00

AN3-12A

Sm)

Locatio	<u>n</u>	Loc Qty	Loc Code
GA		6	
	122407	6	
ST351		45	
	114536	1	
	123352	44	
ST512		100	
	123759	100	
		Each	106.0000

MS27039-1-16

Purchased No

Purchased

Screw

	\wedge
$ egin{array}{c} $	را
\mathcal{O}^r	1

Location	Loc Qty	Loc Code
ST306	106	
121444	6	
122993	100	

122993

											DQA:	Date:	
NCR: Ye	es	/ No				WORK ORDER NO	N-COI	NFORN	MANCE / UP	DATE	QA Closed:	Date	
						DISPOSITION				AGAINST DE	PARTMENT/	PROCESS	
Work Order: Part No. NCR No.					Rework Skid-tube Crosstube Scrap Machining Small Fab Use-as-is Thermoforming Finishing Work Order Update Large Fab Composite			Small Fab Finishing	4	Water Jet d. Eng. Coor. e/Packaging Supplier	Engineering Quality Other		
Root Cause		Date	Step	Qty		ption of work order upda or Non-conformance		Initial nief Eng		tion cription	Sign & Date	Verification	QC Inspector
Doc/Data	\dagger	Dute		/									
Equip/Tooling Operator Material Setup Other Process Supplier Training													
Unapproved			<u> </u>	<u> </u>	<u> </u>		FAU	LT CATE	GORY				
Bending Centre Not Concentric to O/S Cracks Crushed/Crimped Cuffs Heat Treat Inspection Strip in Tube Ripples in Bend Torque Waves in Extrusion Turning Sequence			General Bend BOM/Route Broken/Damaged Burrs Contamination Countersink Cut Too Short Drill Holes Drawing Finish		Instruc Mainte Mislab Misrea Offset Out of	tion Incomplete tions Incomplete, enance eled d Calibration Sequence	/Unclear	Ovalized Over/Under Part Incorre Part Lost/M Part Moved Positioned V Power Loss	ct issing Wrong	Pressure/Forced Temperature/Cure Weld Wrong Stock Pulled Other			
	Wave/Twist in Tube				Folio	<u> </u>	Outsid	e Dimensions					

Date:

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

	A			C	A	10 to 10
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ENGINEERING CHANGE NOTICE NO.

03079

SHEET 1

JF 1

DWG NO. 646,4000

REV: A

PREPARED N.CAP

DATE: 03/21/11

EFFECT ON DWG ☐ INC. ☒ UNINC.

INDUSTRIES, INC.

DWG TITLE: AS350 CABLE CUTTERS KIT

APPROVED BY

Fairet Barbon

ac Mountestons

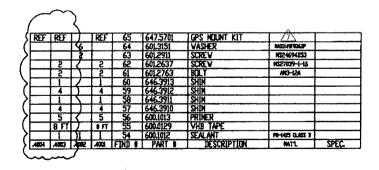
NEXT ORDER

TRANSACTION CODES (TC) C-CREATE D-DELETE A-ADD R-REVISE

REASON: CREATED FIXED AND CCK WITHOUT FIXED PROVISIONS KIT

SHEET 1, BOM, IS:

98647 MLJ 13-03-19



_	_	<u></u>						
	Ī	}	11	53	600.0991	MACREEDIG 6398 PART B	A	r
(H	+) —	++	52	600.0990	NACHERONG 6398 PART A	 	<u> </u>
\ <u> </u>	8	15-	18	1 51	6012826	BOLT	AHG-ELA	<u> </u>
/-		12	+-	50	646.3814	VIPER BRACKET	TAN UN	
\ 		15	-	49	601,2910	SCREV	M\$27939-1-18	
}		1/5	+	48	601.1365	SCREA	HS27039-1-19	
(2)	ļ	₩.	1 2				MAC/ATP-1-19	
7 -	<u> </u>	14		47	646.3719	DOUBLER	ļ	
/ 	2	μ_	15	46	646,3718	CUSTON VASHER	ļ	
\		1	11	45	646.3717	DOUBLER		
<u> </u>	22	S	22	44	601.1948	SCREW	NS27939-1-19	
	2	<u> </u>	5	43	601.1952	SCREV	NS27839-1-20	
>	4	1).	1 4	42	6011956	SCREA	K\$27039-1-21	
	2	N	1 2	4!	6012829	TSCREV	MS24694S54	
	2	K	2	40	601.2831	RIVET	MS20426AD5-7	
/	1	1)	17	39	646.3716	GAUGE BRACKET		
-	6	N	16	38	601.1953	SCREV	MS27839-1-12	l
12		 	+ 5	37	646.3715	STRUT DOUBLER	7.007.12	
/	2	₭—	1 2	36	6012824	BOLT	AKG-SA	
36		 	36	35	601,2277	RIVET	CDR5453-3-62	
18		/	18	33	600,0795	NUTPLATE	XS21847-3	\vdash
\ \\ 3		₽—	18	33				
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			X		646,4001	ASSO CARLE CUTTERS KIT		

DOCUMENTS EFFECTED

☑ INSTALL INSTRUC ☑ ICA ☑ BOM ☐ MAJOR ☑ MINOR XI MDL

CHANGE CATEGORY

DER REVIEW REQUIRED ☐ YES X NO

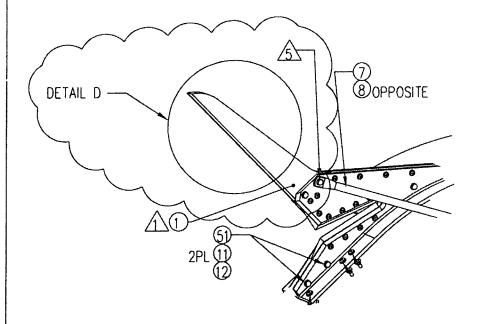
98647

	ENGINEERING CHANGE NOTICL NO. 03046	SHEET 1 OF 1
APTOAL	DWG NO. 646.4000 REV: A PREPARED J. JACKSON DATE: 01/8	24/11 EFFECT ON DWG
INDUSTRIES, INC.	DWG TITLE: AS350 CABLE CUTTERS KIT	
THE CONTRICTOR THE	APPROVED BY. ENGR Brance MFG Davy Paulan OC Mount Jensey	EFF: NEXT ORDER
TRANSACTION CODES (TC): A-ADD C-CREATE R-REVISE D-DELETE	REASON: ADDED GPS MOUNT KIT, F/N 65. REVISED DRAWING VIEWS ADDED NOTE /7.	
R-REVISE D-DELETE	ADDED NOTE //\.	***************************************

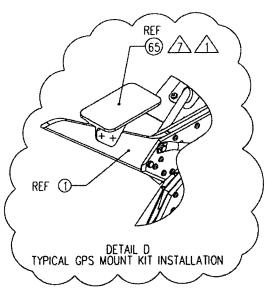
SHEET 1, ZONE B1 IS:

 \triangle AT CUSTOMERS OPTION, INSTALL F/N 65 BY MATCH DRILLING ONTO F/N 1.

SHEET 2, ZONE A4 IS:

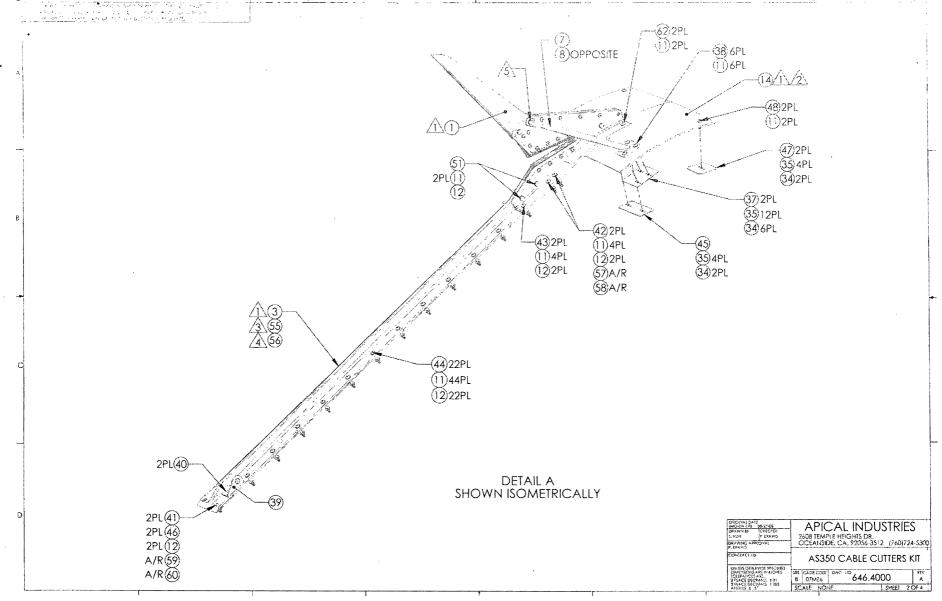


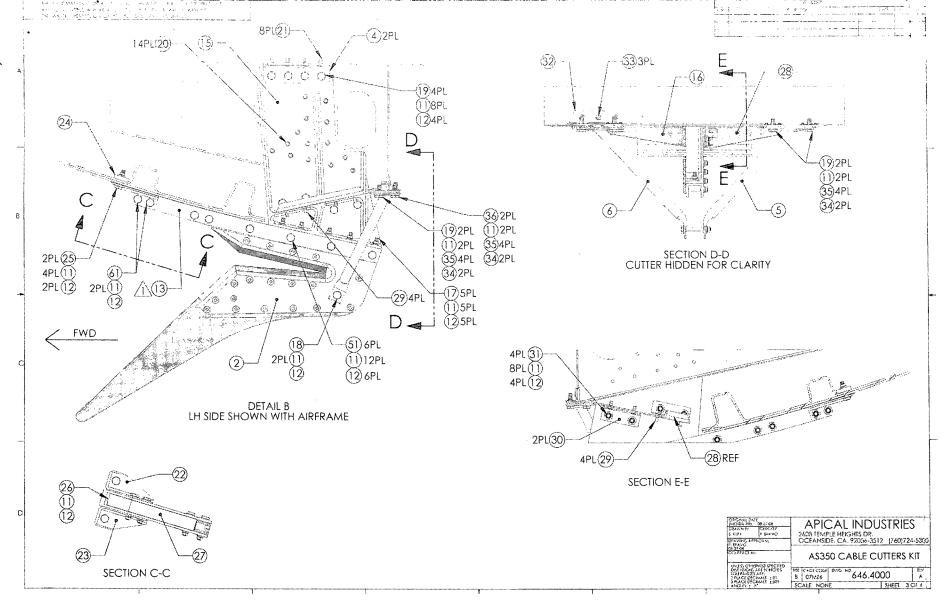
SHEET 2, ZONE B2 IS:



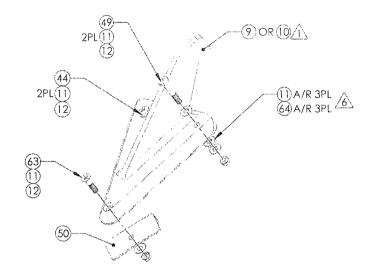
65 A 647.5701	REF	GPS MOUNT KIT	A	
F/N TC PART NUMBER	.4001 QTY	DESCRIPTION	MATERIAL	SPECIFICATION
DOCUMENTS EFFECTED:		CHANGE		VIEW REQUIRED

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🛕 INSTALL F/N 14 WITH F/N 52 & 53	1		53 600 0491 52 600,0990	MAGNOBONE 6398 F4918 AMAGNOBONE 6398 F4918	ļ
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VENDOR: MCMASTER-CARR P/N 75935A651		2	50 646,3814 49 601,2910	SCREW	V597739 -18
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DETAIL C LH SHOWN EXPLODED RH OPPOSITE

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ENGINEERING CHANGE NOTICE NO. 03079 SHEET 1 JF 1 EFFECT ON DWG APICAL DATE: 03/21/11 REV: A PREPARED N.CAP DWG NO. 646,4000 INC. IN UNINC. DWG TITLE: AS350 CABLE CUTTERS KIT INDUSTRIES, INC. QC NEXT ORDER Davit But APPROVED BY TRANSACTION CODES (TC)
A-ADD C-CREATE REASON: CREATED FIXED AND CCK WITHOUT FIXED PROVISIONS KIT D-DELETE R-REVISE IMGOBOE 639E PART I MACHENIONE 6378 PART A AIG-UA H\$27839-1-18 t SHEET 1, BOM, IS: NS27839-1-19 I HS27439-1-26 - J HS27039-1-21 16524694554 C NS28426AUS-7 MG-5A CD85423-3-48 - H321H7-3 ---REFERENCE ONLY MS28478ABS-7 HS20476AZ5-6 ACC-GA MINERAL ST. .003233-5-3 MCJ-4A MO-ESA M25494231 UDDANUT :~ VASHER > H323042L3 --**MALIFFREP** HOME STATE MS24694853 RH VIPER DEFLECTUR HS27839-1-153 MC3-15A --BRACKET J DEFLECTUR

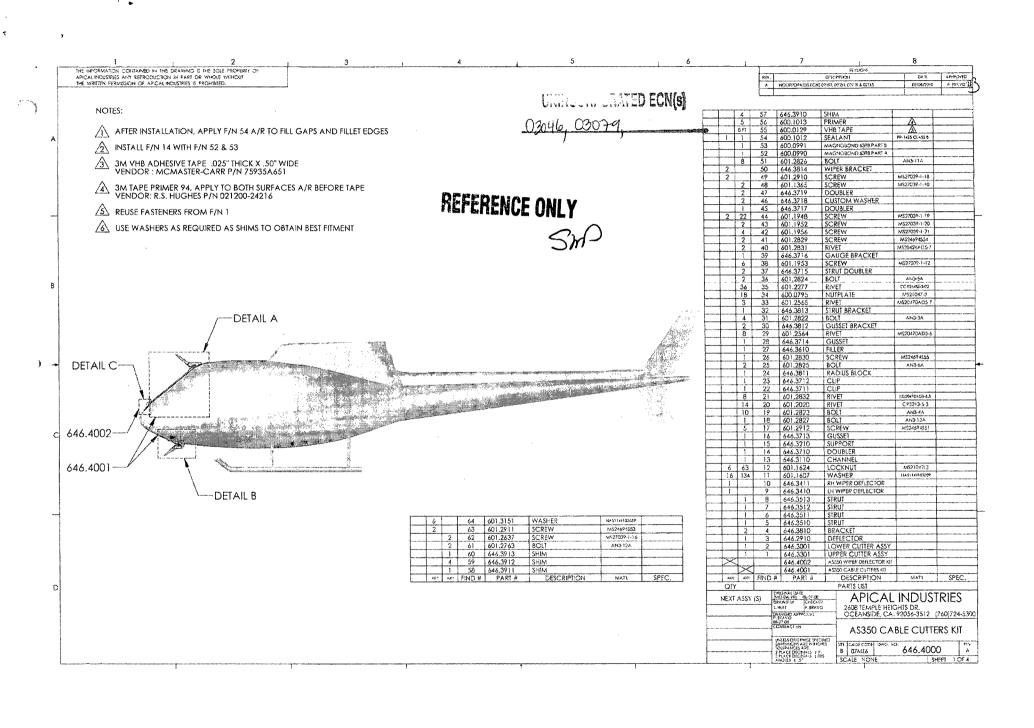
PRIMER VHB TAPE PR-1425 CLASS B

XI MDL

CHANGE CATEGORY INSTALL INSTRUC I ICA I BOM MAJOR I MINOR DER REVIEW REQUIRED D YES XI NO

LUVER CUTTER ASSY UPPER CUTTER ASSY I

FIRES PROVISIONS KIT ACCOUNTED CARLE CUTTERS KIT DESCRIPTION



1. Approving National Aviation 3. Form Tracking Number: Page 1 of 3 Authority/Country: **AUTHORIZED RELEASE CERTIFICATE** MG13-078 FAA/UNITED STATES FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG 4. Organization Name and Address: 5. Work Order/Contract/Invoice Number: Apical Industries, Inc. Shipper # 12443 2608 Temple Heights Drive PQ1886NM P.O. # AS350-CCK/PO 1933 1 Oceanside, CA 92056 Item: 7. Description: Part Number: 9. Eligibility: * 10. Quantity: 11. Serial/Batch Number: 12. Status/Work: 1. **Upper Cutter Assy** 646.3301 N/A 16 119640-3 New 2. **Lower Cutter Assy** 646.3001 20 119737-1 3. Deflector 646.2910 17 119572-1 Doubler === 646.3710 _113434<u>=</u>1_ Strut Doubler 646.3715 114916-7 Gusset 646.3714 113434-3 Doubler 646,3715 113434-4 Shim 646,3911 113080-5 Gusset 646.3713 113434-2 **Bracket** 646.3810 113012-4 11. Support 646.3210 114263-3 12. **Gusset Bracket** 646.3812 113579-1 13. Strut Bracket 646,3813 112165-3 14. Shim 646.3910 26 114916-5 15. Shim 646,3912 26 114916-6 Channel 646.3110 118257-8 13. Remarks: EXPORT AIRWORTHINESS APPROVAL A. These parts listed in Block 7. are subcomponents of a PMA Article B. Bilaterial Agreement - None C. Items are being shipped to Dart Aerospace Ltd. in Hawkesbury, ON, Canada. D. Last item entered..... 14. Certifies the items identified above were manufactured in conformity to: Approved design data and are in condition for safe operation Non-approved design data specified in Block 13. 15. Authorized Signature: 16. Approved/Authorization No.: **DMIR 606259-NM** 17. Name (Typed or Printed): 18. Date (m/d/y): Lisa Mansfield March 18, 2013 User/Installer Responsibilities It is important to understand that the existence of this document alone does not automatically constitute authority to install the part/component/assembly. Where the user/installer performs work in accordance with the national regulations of an airworthiness authority different that the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness accepts parts/components/assemblies from the airworthiness authority of the country specified in Block 1.

FAA Form 8130-3(6-01)

user/installer before the aircraft may be flown.

*Installer must cross-check eligibility with applicable technical data.

Statements in Blocks 14 and 19 do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the

NSN: 0052-00-012-9005

1. Approving National Aviation 3. Form Tracking Number: Page 2 of 3 Authority/Country: **AUTHORIZED RELEASE CERTIFICATE** MG13-078 **FAA/UNITED STATES** FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG 4. Organization Name and Address: 5. Work Order/Contract/Invoice Number: Apical Industries, Inc. Shipper # 12443 2608 Temple Heights Drive PO1886NM P.O. # AS350-CCK/DO [9 3 3] Oceanside, CA 92056 6. Item: 7. Description: Part Number: Eligibility: * 10. **Ouantity:** 11. Serial/Batch Number: 12. Status/Work: 17. Strut 646.3512 N/A 12 111971-3 New 18. Doubler 646.3719 24 117341-6 19. Strut-.646.3510 =---117341-2 20. Strut 646.3511 117341-3 21. Clip 646,3711 13 117341-1 22. Clin 646.3712 13 117341-4 23. **Custom Washer** 646.3718 27 117341-5 24. Gauge Bracket 646.3716 15 117953-1 25. Filler 646.3610 17 115914-2 26. Shim 646,3913 17 117953-2 27. Radius Block 646.3811 20 117651-1 28. Strut 646.3513 35 11971-1, 115105-1, 115741-3 29. Bolt 601.2825 192 107245-1, 119183-2 30. Bolt 601.2827 69 106824-1, 114455-1 31. Bolt 601.2763 206 41764-3, 46468-1 32. Screw 601.2830 149 41769-8, 107245-8 13. Remarks: EXPORT AIRWORTHINESS APPROVAL A. These parts listed in Block 7. are subcomponents of a PMA Article B. Bilaterial Agreement - None C. Items are being shipped to Dart Aerospace Ltd. in Hawkesbury, ON, Canada. D. Last item entered.... 14. Certifies the items identified above were manufactured in conformity to: Approved design data and are in condition for safe operation Non-approved design data specified in Block 13. 15. Authorized Signature: 16. Approved/Authorization No.: **DMIR 606259-NM** 17. Name (Typed or Printed): 18. Date (m/d/y): Lisa Mansfield March 18, 2013 User/Installer Responsibilities

It is important to understand that the existence of this document alone does not automatically constitute authority to install the part/component/assembly.

Where the user/installer performs work in accordance with the national regulations of an airworthiness authority different that the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness accepts parts/components/assemblies from the airworthiness authority of the country specified in Block 1.

Statements in Blocks 14 and 19 do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.

1. Approving Author	y National Aviation rity/Country:	AUTHORIZEI	DELEACE	CEDTIE			g Number: Page	e 3 of 3
FAA/UN	IITED STATES	FAA Form 8130-3,				MG13-078		
Apical Ind	on Name and Address: ustries, Inc. ble Heights Drive , CA 92056	PQ1886NM	1			Shipper # 12443	Contract/Invoice N	
6. Item:	7. Description:	8. Part Number:	9. Eligibility: *	10. Quantity:	11. Serial/l	Batch Number:	12. Status/	Work:
34. 1 35. 2 36. 1	Rivet LH Wiper Deflector AS350 Wiper deflector Ki RH Wiper Deflector Wiper Bracket	601.2831 646.3410 it 646.4002 646.3411 646.3814	N/A	604 15 4 16 45	76557-10, 10724 110777-1 031, 032, 033, 03 118480-1 107056-3, 11639	4	New	
	B. Bilaterial AgC. Items are bei	listed in Block 7. are subcompon greement – None ing shipped to Dart Aerospace La tered	td. in Hawkesbury, O	N. Canada.	••••••	••••••	••••••	••••
14. Certifies	the items identified a	above were manufactured in confor	mity to:			۸	· · · · · ·	<u>'</u>
⊠ App	roved design data an	nd are in condition for safe operation	1					
		ta specified in Block 13.						
15. Authoriz	ed Signature:	16. Approved/Authorizat DMIR 606259-NM	tion No.:					
17. Name (T	yped or Printed):	18. Date (m/d/y):						
Lisa Mansfie	ld	March 18, 2013						
		U	ser/Installer Respo	nsibilities				
It is important	t to understand that	the existence of this document alone	does not automatically	constitute authority	to install the pa	rt/component/as	sembly.	-
specifiea in Bi	r/installer performs ock 1, it is essential t ied in Block 1.	work in accordance with the nation that the user/installer ensures that h	al regulations of an airv is/her airworthiness acc	vorthiness authority o epts parts/componen	lifferent that th ts/assemblies fr	e airworthiness om the airworth	authority of the oiness authority o	country f the
Statements in accordance wi	Blocks 14 and 19 do th the national regul	not constitute installation certificati lations by the user/installer before th	ion. In all cases, aircraf ne aircraft may be flowr	t maintenance record 1.	ls must contain	an installation c	ertification issue	d in

Work Order ID 98647

March-19-13 10:53:50 AM

Quality Control

98647

N900040100 Item ID: 646.4001 Accept Setup Start **Revision ID:** AS350 Cable Cutter Item Name: Start Qty: 1.00 **Start Date:** 3/19/13 **Cust Item ID:** Required Date: 4/02/13 Req'd Qty: 1.00 **Customer:** Reference: Run Process Plan: ML5 Date: 13-03-19 Tooling: Date: Approvals: QC: SPC (Y/N): Date: Date: Reject Sequence ID/ Operation Tool ID Tool # Plan Accept Reject Insp. Set Up/ Work Center ID Description Code Qty Qty Number Stamp **Run Hours** Draw Nbr **Revision Nbr** 13-03-Ze 646.4000 Α 0.00 100 DOCUMENT CONTROL *100* 0.00 Memo Document Control Photocopy bluefile & type labels per PPP 646.4001 110 Pick Kit 0.00 *110* 0.00 Packaging Memo Packaging QC4-100% Inspect kits for completeness 0.00 120 0.00 Memo